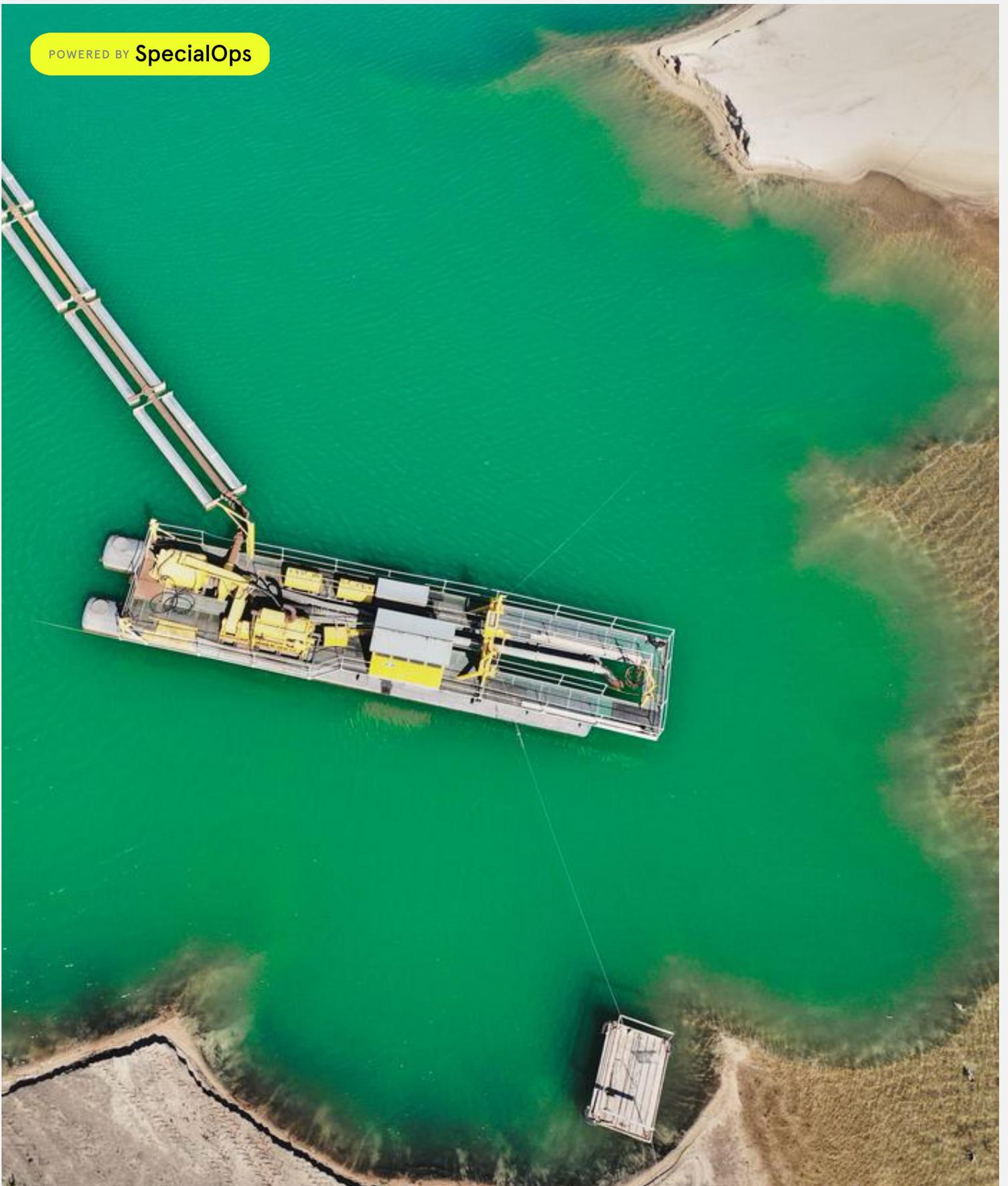


POWERED BY SpecialOps



Reference Case

Automated dosing cuts costs 30% by matching swings in influent volume and TSS

CarboNet ●●

A dredging operation in Texas was tasked with removing solids from a reservoir to clear blockage from a city water plant's inlet. Over 40,000 cubic yards of sediment needed to be removed, dewatered, and sent to the landfill.

BACKGROUND:

Slurry is sent from the dredge to four centrifuges on shore by pumps. Influent flows vary depending on the dredge position and buffer tank levels, while solids content could swing from 1% to 12%.

Operators did not have a reliable way of tracking flow rate or solids in real time. Instead, they needed to continuously monitor centrifuge filtrate to make rate and chemistry adjustments. This often results in high levels of chemistry applied across all conditions to be safe—significantly increasing the total cost to treat.

The team on-site was faced with a risky and time consuming balancing act. Overdosing has severe consequences when solids unexpectedly drop, leading to torque spikes that stress the centrifuges and ultimately to shutdowns.

Conversely, underdosing lets fine particles pass through and creates wet cake or dirty filtrate, jeopardizing landfill acceptance.

APPROACH:

CarboNet deployed a two-part solution designed to simplify operations and stabilize performance:

- **SimpleFloc Emulsion:** A flocculant designed to work in variable solids environments. Its plug-and-play format eliminated the need for prep equipment and reduced the potential for operator error.
- **CarboNet SpecialOps:** A mobile skid integrating real time solids sensing and feedback-controlled dosing logic. This unit continuously monitored...

APPROACH CONT'D

...flow rates of the systems and incoming solids concentration, then uses that information to automatically adjust the polymer feed and maintain the required volume of polymer to dewater the varying solids in the system.

The CarboNet field team dialed in the system during initial trials, then handed over a largely self-regulating process that could respond to field variability with minimal operator input.



Site configuration included meters for solids and flow, dosing pumps, telemetry, and a PLC integrated with an HMI. Both the site manager and CarboNet's field team could access site data remotely through a cloud application to monitor performance by the minute.

RESULTS:

Combining high performance chemistry with automated dosing stabilized site performance, cut treatment costs, and removed the need for outsourced, specialized labor.

The site's operators were trained and using the system independently within a week. Special Ops handled flow changes in real time without overshooting dose—reducing polymer waste and cutting total cost to treat.

With fewer hands needed to manage dosing, the site ran leaner. Operators were freed up to focus on other tasks. The site manager could monitor performance on-the-go, and was able to use Special Ops reporting data to replace a previously manual reporting processes.

RESULTS

- Estimated 30% reduction in cost-to-treat
- Up to 30% less chemistry required
- Cut 3rd party labor, specialized operators
- Real-time visibility into cost-to-treat

“The volume and solids content coming off the dredge were challenging to keep up with, even with many hands on deck. CarboNet’s team helped us automate the whole process. We went from chasing problems to actually running steady.”

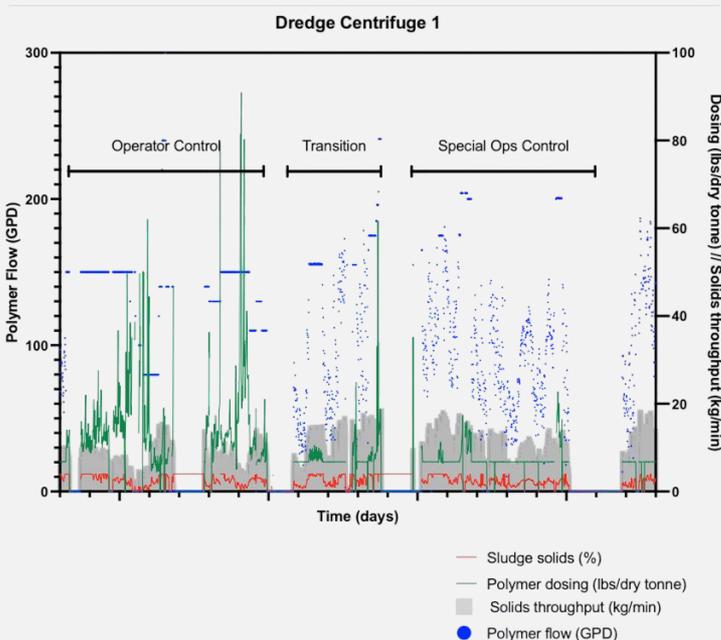
—Project Manager

SITE DATA: GRAPH 1

The timeline below shows site performance before and after the transition to Special Ops.

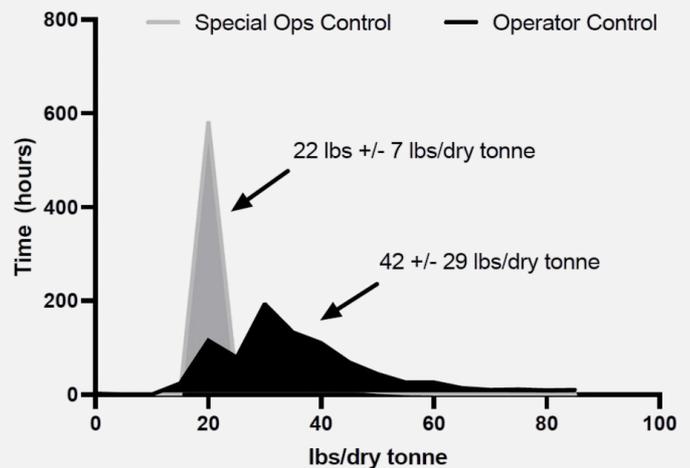
In the operator controlled portion on the left, dosages are set high to accommodate spikes in solids and remaining high for longer durations (blue) even when solids content drops. This led to significant increases in cost per dry tonne treated (green).

As the site transitions to Special Ops on the right, dosage adjustments happen automatically to match flow rate and TSS by the minute—keeping cost to treat down and predictable (green).



SITE DATA: GRAPH 2

When the periods of manual and automated dosing are contrasted in aggregate, the performance in solids dewatering can be observed more succinctly. Under Special Ops control, sludge weight dropped and was more consistent under treatment compared to manual operator control.



Manual Mode Average = 42 lbs/dry tonne +/- 29 lbs/dry tonne
Automatic Mode Average = 22 lbs/dry tonne +/- 7 lbs/dry tonne
n = 1500 data points over 250 hours

CarboNet: As freshwater becomes increasingly scarce and regulated, companies from energy and mining to food and beauty turn to CarboNet to reduce, recycle, and renew the water they need to compete.



Reference Case

Reducing operational risk in geobag dewatering with pre-hydrated polymer

CarboNet ●●

A dredging contractor dewateres accumulated solids from wastewater holding lagoons using geotextile dewatering bags. CarboNet provided chemistry that could run without source water and avoid blinding—without requiring chemical expertise on site.

Background:

A poultry processing facility transfers wastewater into lagoons, which must be periodically dredged to maintain capacity. The dredged sludge is dewatered on site using geotextile bags.

Problem:

Geobag dewatering comes with several operational challenges on temporary dredging sites:

- ↳ **Clean source water is often unavailable**, complicating polymer dilution and make-down.
- ↳ **Dredging produces highly variable solids concentrations**, making consistent dosing difficult.
- ↳ **Emulsion polymer is susceptible to overdosing** and continued hydration inside the bag.
- ↳ **Excess polymer migration into geotextile pores** can cause bag blinding, slowing or stopping dewatering.
- ↳ **Blinded geobags require manual intervention**, extended downtime, or in some cases, abandonment.

Approach:

CarboNet tested on-site to find the optimal chemistry for this job, selecting **SimpleFloc 3240**, a pre-hydrated polymer designed for direct dosing without make down. Our team supplied pumps, assisted with rig-up, and dosing calibration to:

- ↳ **Eliminate the need for source water** and dilution systems.
- ↳ **Reduce blinding risk** by limiting excess polymer migration into geotextile pores.

Results:

SimpleFloc was selected as the sole polymer for the site, used to treat approximately 9,000 cubic yards of dredged lagoon sludge.

- ↳ **Geobags operated without blinding events** that would have required shutdowns, bag replacement, or extended passive dewatering.
- ↳ **Successful execution increased contractor confidence** to bid larger and more time-sensitive geobag dredging projects.

“CarboNet helped us run this job smoothly, without bag blinding or setup issues, giving us confidence to aggressively bid larger dredging projects.”

Site Manager

RESULTS

- 9,000 cubic yards of sludge treated
- Eliminated blinding events / shut downs
- Reduced on-site labor requirements
- Improved certainty on future bids

CarboNet: As freshwater becomes increasingly scarce and regulated, companies from energy and mining to food and beauty turn to CarboNet to reduce, recycle, and renew the water they need to compete.